



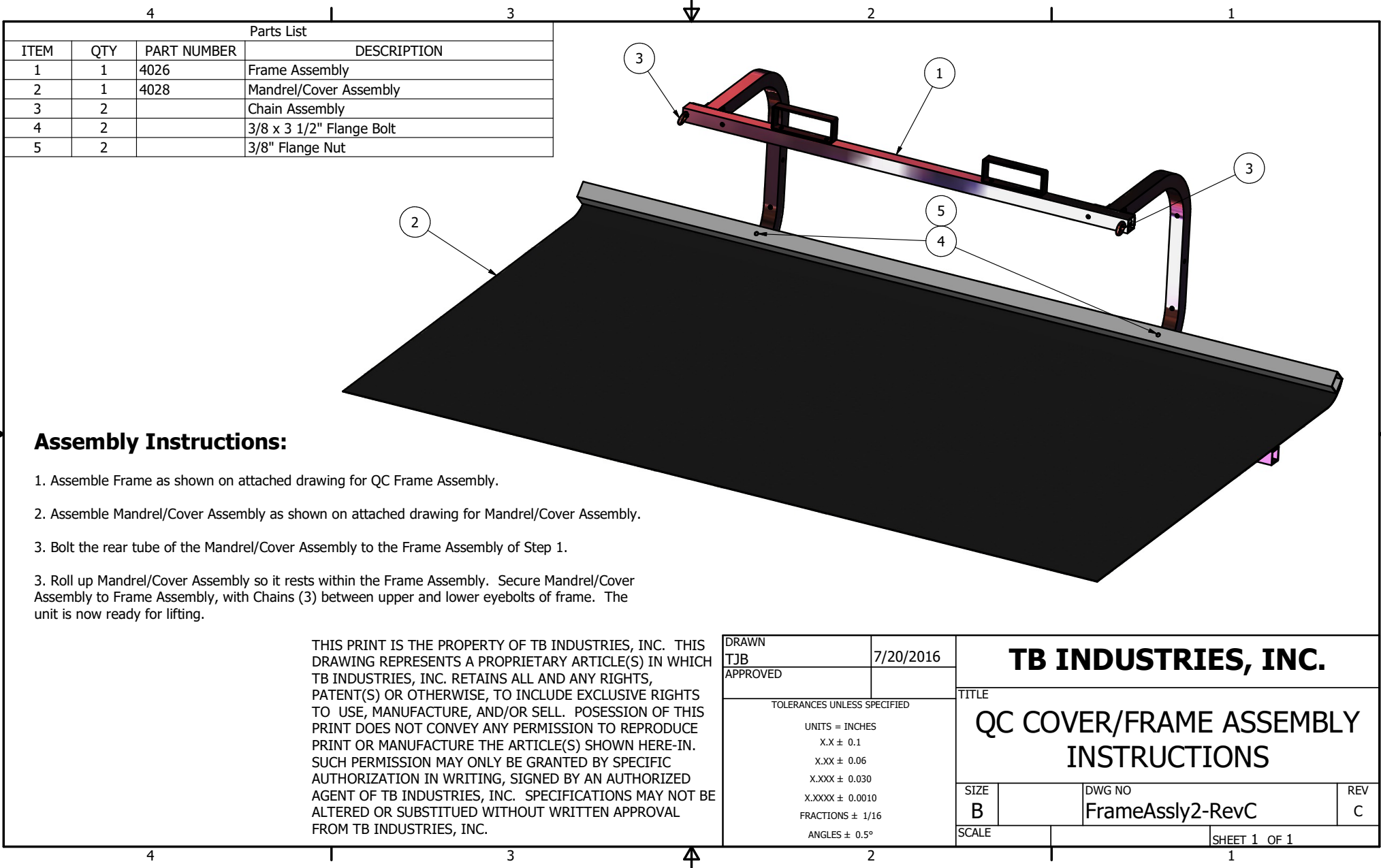
MODEL QC-4000-RO / L

Quick-Cover Rolloff/Lugger Assembly Instructions

Patent Protected

Visit www.rolloffcovers.com for details.





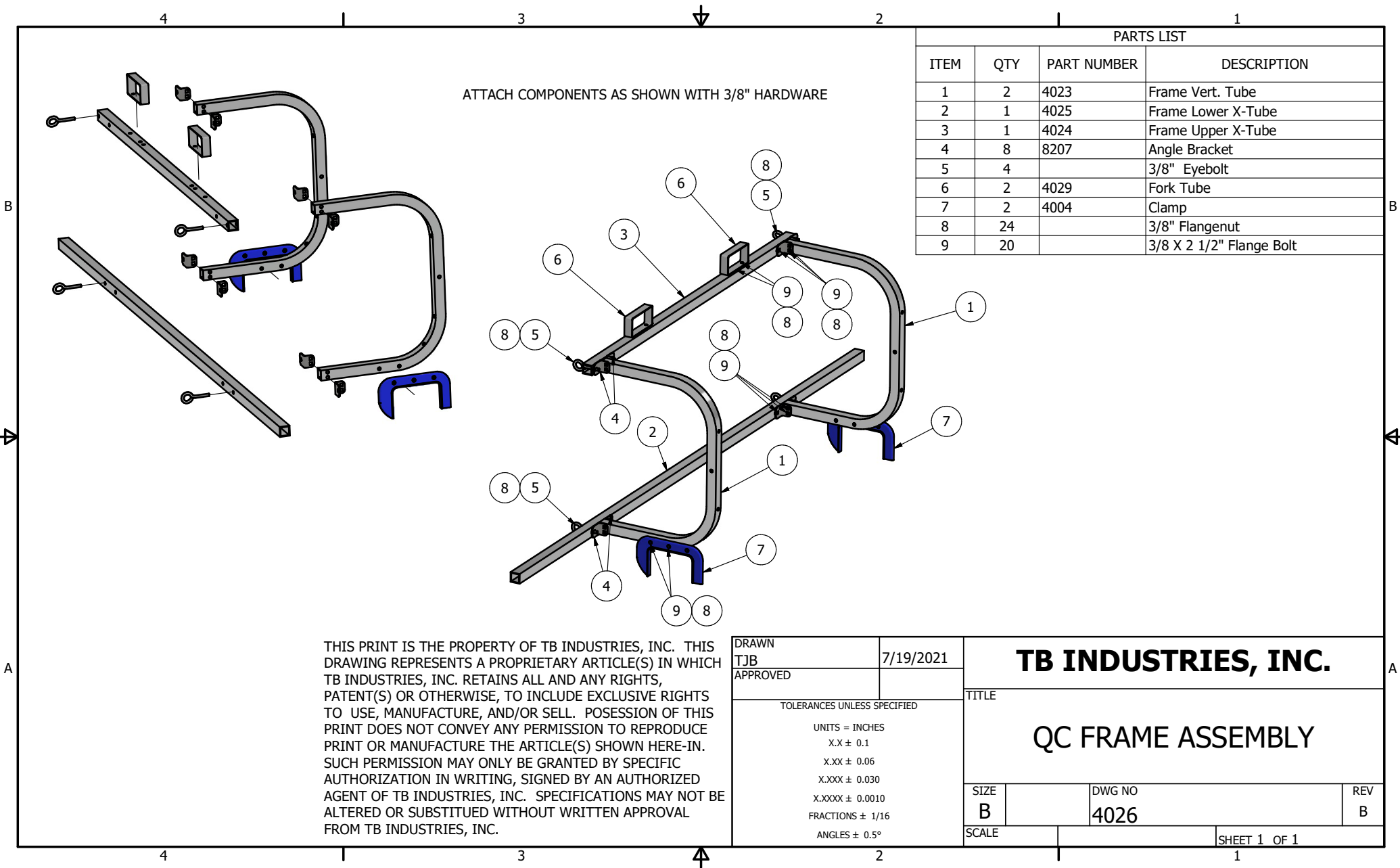
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4026	Frame Assembly
2	1	4028	Mandrel/Cover Assembly
3	2		Chain Assembly
4	2		3/8 x 3 1/2" Flange Bolt
5	2		3/8" Flange Nut

Assembly Instructions:

1. Assemble Frame as shown on attached drawing for QC Frame Assembly.
2. Assemble Mandrel/Cover Assembly as shown on attached drawing for Mandrel/Cover Assembly.
3. Bolt the rear tube of the Mandrel/Cover Assembly to the Frame Assembly of Step 1.
3. Roll up Mandrel/Cover Assembly so it rests within the Frame Assembly. Secure Mandrel/Cover Assembly to Frame Assembly, with Chains (3) between upper and lower eyebolts of frame. The unit is now ready for lifting.

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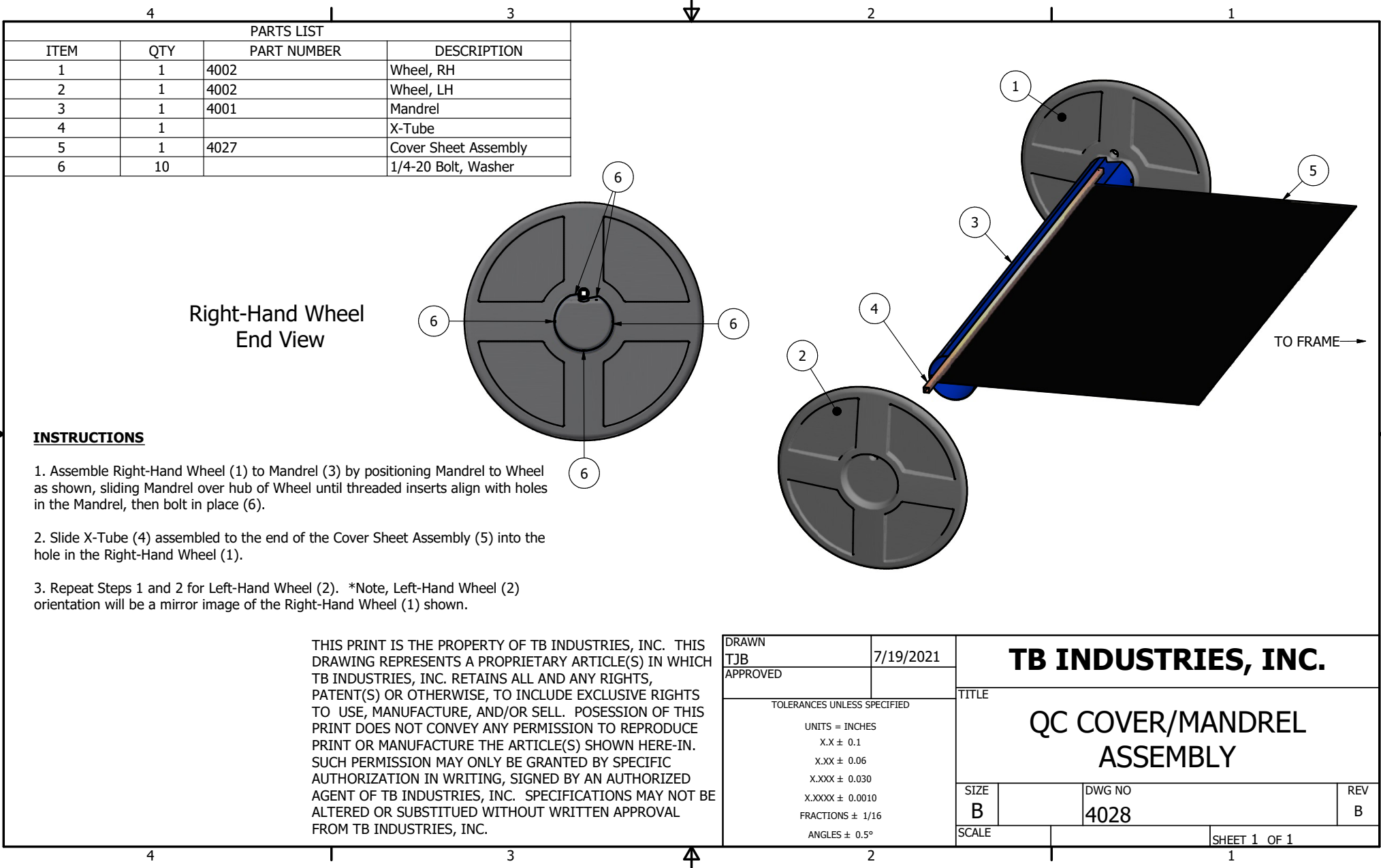
DRAWN		7/20/2016		TB INDUSTRIES, INC.	
TJB					
APPROVED				TITLE	
TOLERANCES UNLESS SPECIFIED					
UNITS = INCHES				QC COVER/FRAME ASSEMBLY INSTRUCTIONS	
X.X ± 0.1					
X.XX ± 0.06				SIZE	
X.XXX ± 0.030					
X.XXXX ± 0.0010				DWG NO	
FRACTIONS ± 1/16					
ANGLES ± 0.5°				REV	
SCALE					
				SHEET 1 OF 1	
				FrameAssly2-RevC	
				C	



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	4023	Frame Vert. Tube
2	1	4025	Frame Lower X-Tube
3	1	4024	Frame Upper X-Tube
4	8	8207	Angle Bracket
5	4		3/8" Eyebolt
6	2	4029	Fork Tube
7	2	4004	Clamp
8	24		3/8" Flangenut
9	20		3/8 X 2 1/2" Flange Bolt

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DRAWN TJB		7/19/2021		TB INDUSTRIES, INC.		
APPROVED						
TOLERANCES UNLESS SPECIFIED UNITS = INCHES X.X ± 0.1 X.XX ± 0.06 X.XXX ± 0.030 X.XXXX ± 0.0010 FRACTIONS ± 1/16 ANGLES ± 0.5°				TITLE		
				QC FRAME ASSEMBLY		
				SIZE	DWG NO	REV
				B	4026	B
				SCALE	SHEET 1 OF 1	



Quick Cover Operating Instructions

Installing/Removing Quick-Cover from Container

1. Mandrel/Wheel/Cover Assembly must be rolled up and secured with its chains into the Frame Assembly. Loosen Clamp Assemblies to clear Container Top Rail.
2. Using a Fork Truck or Quick-Cover Mounting Lift, lift Frame Assembly by the Lift Brackets. Set Frame/Cover Assembly on the end of the Container to be covered, the Clamp Assemblies dropping down over the Container Top Rail.
3. Secure Quick-Cover Assembly to Container by tightening Clamp Assemblies below the Container Top Rail.

Operating Quick-Cover

1. Loosen the Chains securing the Mandrel/Wheel Assembly to its Frame Assembly.
2. Secure the Mandrel Wheel by hand. Turn the Wheel/Mandrel Assembly to unroll the the Cover out over the top of the Container. **Control the Mandrel Wheel while slowly turning to prevent it from dropping under its own weight when unrolling over the end of the Container.**
3. Bungee cord either side of the Aluminum Tubes of the Cover Assembly to the Container any time Cover Assembly is unrolled.
4. To uncover the Container, reverse the steps above.

